

MM-3M-F/MM-4M-F

10 Position Encoder Resolution Data Sheet

Linear Motion: 10 mm Motor w/40 TPI Lead Screw

Gearhead Ratio	Max Travel Rate ²		Resolution ¹	
	Inch per second	mm per second	μinch per count	μm per count
16:1	0.5208	13.229	39.0625	0.99219

Travel rate calculations:

- Output Shaft RPM = RPM of motor/Gearhead Ratio
- Distance per minute = Output shaft RPM x Lead (0.025 in., 0.635 mm)
- Distance per second = Distance per minute/60
- Distance in millimeter = inch/39.37 x 10⁻³
- Distance in micrometer = inch/39.37 x 10⁻⁶

Encoder resolution calculations:

- Encoder counts per shaft revolution = 40 encoder counts x Gearhead ratio
- Minimum encoder count (inch) = Lead (0.025 inch)/ Encoder counts per output shaft revolution
- Minimum encoder count (millimeter) = Minimum encoder count (inch)/39.37 x 10⁻³ in.
- Minimum encoder count (micrometer) = Minimum encoder count (inch)/39.37 x 10⁻⁶

Conversion:

- 1 inch (in) = 25.4mm
- 1 inch (in) = 25,400μm
- 1 millimeter (mm) = 39.37 x 10⁻³ inch
- 1 micrometer (μm) = 39.37 x 10⁻⁶ inch
- 1 deg (deg) = 3,600 arc-second
- 1 arc-sec = 0.277 x 10⁻³ degree

Notes:

- 1) The lead values shown above in both travel rate and resolution calculations, are for 40 (1/40) Threads per Inch (TPI) leadscrews. For an 80 TPI leadscrew, substitute 0.0125 inch lead.
- 2) Max travel rate calculated with motor armature running at a maximum speed of 20,000 RPM.
- 3) The 10 mm motors used with both the rotary and linear stages incorporate dual channel, 10 position, magnetic encoders. The resultant quadrature output is equal to 40 encoder counts per motor armature revolution.

MTR-10-10E-12v MicroMini™ Motor

Linear 40 TPI Connection Specifications

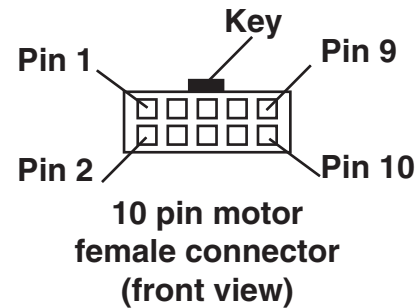
Motor Type: MTR-10-E-12v

Connector type: Dual row IDC

***Mate Part # (male pin):**

Pancon part #057-010-115

Pin #	Name	Pin #	Name
1	Motor+	6	Motor -
2	Encoder+V	7	Limit ground
3	Encoder Ch A	8	No connection
4	Encoder Ch B	9	Reverse limit
5	Ground (case)	10	Forward limit



Electrical Specifications:

Supply Voltage Nom. (Volts)	12
Armature Resistance (Ohm)±12%	95.0
Max power output (Watts) ⁽²⁾	0.36
Max. Efficiency (%) ⁽²⁾	68
No Load Speed (RPM) ±12% ⁽²⁾	16,500
Friction Torque (@ no load speed) (mNm)	0.03
No Load Current (mA)±50% ⁽³⁾	4
Stall Torque (mNm) ⁽²⁾	0.82
Velocity Constant (RPM/Volt)	1419
Back EMF Constant (mV/RPM)	0.705
Torque Constant (mNm/A)	6.73
Armature Inductance (mH)	0.310
Speed/Torque gradient (rpm/mNm)	20,029
Maximum permissible speed (rpm)	13,000
Maximum continuous current (mA)	80
Maximum continuous torque (mNm)	0.48
Maximum power output at nominal voltage (mW)	360
Thermal time constant (s)	5/289

Encoder Specifications:

Supply Voltage	5 VDC Nom.
Max Voltage Supply	15 VDC
Operating Current	5mA Nom. @5VDC
Signal Phase Shift	90°
Max. Signal Freq.	7.2 KHz
Temperature Range	-40°C to +85° C
Output Signal Type	Square wave
Signal Rise Time	Less than 5µs
Phase Relationship	Ch A leads CH B when motor rotation is clockwise as seen from shaft end.
Pulses per Revolution	10 (2 channels)
Quadrature	40 encoder counts
Output signal CMOS and TTL compatible	

Mechanical Specifications:

Mechanical Time Constant (ms) ⁽²⁾	10
Armature Inertia (g cm ²) ⁽²⁾	0.05
Angular Acceleration (x 10 ³ Rad/sec ²) ⁽²⁾	165
Rotor Temperature Range	-30°C to +85°C
Bearing Play (measured @ bearing)	
Radial	Less than 0.02mm
Axial	Less than 0.2mm
Thermal Resistance (C°/W)	
Rotor to Case	26
Case to Ambient	56
Maximum Shaft Load	
Radial (@3,000 RPM) 1.5mm from bearing	5 N
Axial @ standstill	5 N
Weight	6.5g
Planetary Gearhead recommended max continuous input speed	5000 RPM



(1) Ratings are presented independent of each other

(2) Specified at nominal supply voltage

(3) Specified with shaft diameter = 0.8mm at no load

*Mating connectors available through National Aperture, Inc.

The information contained in this data sheet is subject to change without notice. Critical dimensions or specifications should be verified with our technical support staff.

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